

DuploMED® 8411

Double-sided acrylic tape with film carrier



Diagnostic



Electrodes



Wound Care



Surgical



Ostomy



Consumer Healthcare



Wearables



Product construction

	Name	Colour	Thickness (µm / mil) *
Liner	Siliconized paper (Polyethylene)	white	120 / 4.7
Adhesive closed side	Pure acrylic	transparent	
Carrier	Film (Polyester)	transparent	70 / 2.8
Adhesive open side	Pure acrylic	transparent	
Total thickness			190 / 7.5

Main application fields

- DuploMED® 8411 is used for the manufacturing of self-adhesive medical or technical devices.

Product advantages / Features and Benefits

- Can be used as device tape or applications on human skin up to three days
- Skin friendly adhesive
- Good tack

Standard technical data **

Shear strength	on stainless steel at 23 ± 2 °C (73.4 ± 3.6 °F)	16 N/625 mm ²	58 oz/in ²
Peel strength 180°	on stainless steel at 23 ± 2 °C (73.4 ± 3.6 °F)	10-18 N/25 mm	36-65 oz/in
Grammage	internal test method	77 g/m ²	
Liner Release	internal test method	< 0,3 N/25 mm	< 1.1 oz/in

* Typical values, not intended to be used as product specification

** Specific test results, statistically approved

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Biocompatibility and safety

Customers should perform their own assessment to ensure the final product is in compliance with all applicable Medical Device regulatory requirements. To support the assessment, and upon request, Lohmann can provide, where available, biocompatibility testing results (ISO10993) specific to either the product supplied by Lohmann or its' constituent components.

Application condition

Recommended application temperature	18 °C to 40 °C (64.4 °F to 104 °F)
Application guidelines	www.lohmann-tapes.com

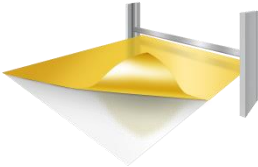
Storage and shelf-life

Adhesive tapes should be stored at room temperature and normal humidity (50-70 %).
When properly stored the shelf-life of the product is at least 2 years after delivery.

Product presentation

Converted product	Rolls	Spools
Width [mm / in]	1000 / 39.4	
Length [m / yd]	≤ 400 / ≤ 437	
Max. log width [mm / in]	1000 / 39.4	Other dimensions, die-cuts and sheets on request.

Sheet



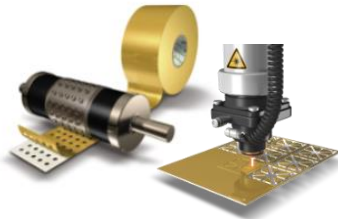
Roll



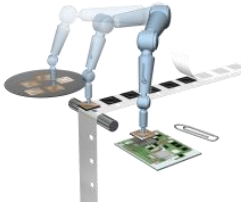
Spool



Die Cut



Pick & Place



IMPORTANT NOTE

The physical characteristics contained in this data sheet represent typical or average values. All application related statements, information and recommendations herein are given to the best of our knowledge and practical experience. Many factors beyond our control and uniquely within buyer's knowledge and control can affect the use and performance of our tape in a particular application. EXCEPT AS EXPRESSIVELY AGREED IN WRITING WE DO NOT TAKE OVER ANY WARRANTY OR LIABILITY FOR THE SUITABILITY OR USABILITY OF OUR TAPES FOR CERTAIN PURPOSES AND APPLICATIONS RESULTING FROM BUYER'S SPECIAL USAGE OF THE TAPES. EXCEPT WHERE PROVIDED BY MANDATORY LEGAL PROVISIONS, WE WILL NOT BE LIABLE FOR ANY DIRECT OR INDIRECT MATERIAL OR IMMATERIAL LOSSES OR DAMAGES ARISING FROM THE USAGE OR APPLICATION OF OUR TAPES. Solely the buyer is responsible for determining the suitability of the specific tape for its use in connection with his method of application. Please consult our Technical Applications Department for specific advice.

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